JOB HAZARD ANALYSIS (JHA): Ice Age National Scenic Trail

Heavy Equipment: IATR-11

Analysis By: Daniel W. Watson, VIP Coordinator

Approved By: Eric Gabriel, Superintendent

Required Personal Protective Equipment (PPE): ANSI-Approved Eye, Hearing Protection, Hard Hat; Gloves; Safety Boots; Long Pants

Sequence of Job Steps.	Potential Hazards/ Injury Sources.	Safe Action or Procedure.
Training/Certification	Unauthorized Use	All operators must have an initial competency training to include review of owner's manual, orientation to the machinery and safe operating procedures, and hands-on instruction. Training must be performed by Experienced Operators. The operator must have documented refresher training every three years for each type of heavy equipment being used. Operators sign documentation that they have read owner's manual and JHA, and have received instruction from an Experienced Operator. Documentation record is saved per park procedures (Teams files). Operate by trained/certified personnel only.

Sequence of Job Steps.	Potential Hazards/ Injury Sources.	Safe Action or Procedure.
PPE and Appropriate Clothing	Lacerations, pinches, burns to hands.	Wear gloves.
	Eye injuries.	Wear eye protection.
	Hearing loss.	Wear hearing protection.
	Crushing injuries or loss of control of machine.	Do not wear loose clothing that can catch in controls or in moving parts.
Equipment Check & Safety Inspection		Review and follow manufacturer's Operating Steps & Safety Practices.
	Personal Injury or Property Damage	Complete walk-around to inspect for leaks, broken welds, cracked or loose hoses, missing bolts, tire wear, belt condition, hydraulic and other fluid levels.
		Mark off work area. Enlist help from others in Hi-Viz clothing to maintain control of work area.
Work Area Preparations	Contact with other people.	Mark stumps, holes, other obstacles.
	Contact with hazardous obstacles.	Locate and mark underground obstacles (power cables, plumbing, etc.).
		Maintain 20-foot clearance with overheads powerlines.

Sequence of Job Steps.	Potential Hazards/ Injury Sources.	Safe Action or Procedure.
		Clean foot and/or handholds of dirt, mud, etc.
Entering & Exiting Equipment	Slips, trips, falls	Maintain 3 points of contact for mounting/dismounting.
		No riders or passengers.
Performing Tasks	Personal Injury or Property Damage.	Be aware of stumps or other debris protruding from the ground. Do not make abrupt changes to travel speed or direction; use slow, deliberate motion in controls to ensure stable maneuvers.
	Tip over due to uneven terrain, potholes, loaded bucket, unbalanced load, or traveling on slopes.	Travel up and down slopes, not across slopes. Keep loaded bucket low during travel. Ensure load is balanced properly.
		When traveling on steep grades or severe slopes, position loads with the heavy-end uphill.
Conversing with co-workers or site visitors	Personal Injury or Property Damage	Bring machine to complete stop.
		Lower load or attachments to ground.
		Apply parking brake, shut engine OFF.
		Dismount if needed to avoid others touching or climbing on machine.

Sequence of Job Steps.	Potential Hazards/ Injury Sources.	Safe Action or Procedure.
Equipment Maintenance	Personal Injury or Property Damage	Routine maintenance shall be performed per manufacturer's owners/operator's manual.
		Move loader to safe maintenance location.
		Shut engine OFF, remove key and allow engine to adequately cool down.